

MELT PRESSURE TRANSMITTERS K7 SERIES PERFORMANCE LEVEL 'c'

Voltage output



The K7 Performance Level 'c' series of Gefran are pressure transmitters for using in high temperature environment.

The main characteristic of this series is the capability to read temperature of the media up to 538°C (1000°F).

The constructive principle is based on the hydraulic trasmission of the pressure.

The fluid-filled system assures the temperature stability NaK (Sodium/Potassium).

The phisical measure is transformed in a electrical measure by means of thick film on stainless steel technology.

MAIN FEATURES

- Pressure ranges from:
 0-17 ato 0-1000 bar / 0-250 to 0-15000 psi
- Accuracy: < ±0.25% FSO (H): < ±0.5% FSO (M)
- Hydraulic transmission system for pressure signal guarantees stability at working temperature (NaK).
 Liquid conforming to RoHS Directive.
 NaK is defined as a safe substance (GRAS).
- Quantity of NaK contained per model: K70 series (30mm³) [0.00183 in³], K71, K72, K73 (40mm³) [0.00244 in³]
- 1/2-20UNF, M18x1.5 standard threads; other types available on request
- Autozero function on board / external option
- Inconel 718 diaphragm with GTP+ coating for temperatures up to 538°C (1000°F)
- 15-5 PH diaphragm with GTP+ coating for temperatures up to 400°C (750°F)
- Hastelloy C276 diaphragm for temperatures up to 300°C (570°F)
- 17-7 PH corrugated diaphragm with GTP+ coating for ranges below 100 bar-1500 psi up to 400°C (750°F)
- · Material of stem 17-4PH

GTP+ (advanced protection)
Coating with high resistance against corrosion, abrasion and high temperature

AUTOZERO FUNCTION

All signal variations in the absence of pressure can be eliminated by using the Autozero function.

This function is activated by closing a magnetic contact located in the electronic transmitter or by an external contact.

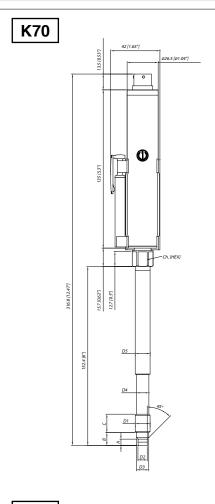
The procedure is allowed only at zero" pressure.

TECHNICAL SPECIFICATIONS

	,		
Accuracy (1)	H <±0.25% FSO (1001000 bar) M <±0.5% FSO (171000 bar)		
Resolution	16 bit		
Measurement range	017 to 01000bar 0250 to 015000psi		
Maximum overpressure (without degrading performances)	2 x FS 1.5 x FS above 700bar/10000psi		
Measurement principle	Extensimetric		
Power supply	1830Vdc		
Maximum current absorption	15mA (30mA with optional relay)		
Output signal Full Scale (FSO)	10,5Vdc		
Zero balance (tollerance ± 0.25% FSO)	0,5Vdc		
Response time (1090% FSO)	8ms		
Output noise (RMS 10-400Hz)	< 0.025% FSO		
Calibration signal	80% FSO		
Power supply polarity reverse protection	YES		
Compensed temperature range housing	0+85°C		
Operating temperature range housing	-30+85°C		
Storage temperature range housing	-40+125°C		
Thermal drift in compesated range: Zero / Calibration / Sensibility	< 0.02% FSO/°C		
Diaphragm maximum temperature	538°C / 1000°F		
Zero drift due to change in process temperature (zero)	< 3.5 bar/100°C / < 28 psi/100°F		
Thermocouple (model K72)	STD : type "J" (isolated junction)		
Protection degree (6-pole female connect)	IP65		
FCO - Full goals output: (1) PFCI method (Post Fit Straight Line): includes som			

FSO = Full scale output: (1) BFSL method (Best Fit Straight Line): includes combined effects of Non-Linearity, Hysteresis and Repeatability.

MECHANICAL DIMENSIONS



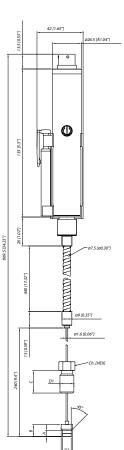
D1	1/2 - 20UNF			
D2	Ø7.8 -0.05 [Ø0.31" -0.002]			
D3	ø10.5 -0.025 [ø0.41" -0.001]			
D4	ø10.67 [ø0.42"]			
D5	ø12.7 [ø0.5"]			
A	5.56 -0.26 [0.22" -0.01]			
В	11.2 [0.44"]			
С	15.74 [0.62"]			
Ch [Hex]	16 [5/8"]			

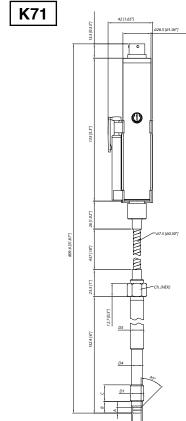
120 10 10 10 10 10 10 10 10 10 10 10 10 10		3.7	42 [1.65"]
101 102 102 102 102 102 102 102 102 102		135,0537	0265 [01.04"]
1.00 (
180 CO		135(53')	•
140 CO		[201]	
16 17 17 16 17 17 17 17 17 17 17 17 17 17 17 17 17	8291[32.64]		
6. Set 0		2 (1.78")	28 (1.17
20 00 00 00 00 00 00 00 00 00 00 00 00 0		48	Ch. [HEX]
		1524(67)	04 4 02 02 02 02 02 02 02 02 02 02 02 02 02

K72

K73

D1	M18x1.5
D2	ø10 -0.05 [ø0.394" -0.002
D3	Ø16 -0.08 [Ø0.63" -0.003]
D4	Ø16 -0.4 [Ø0.63" -0.016]
D5	ø18 [ø0.71"]
Α	6 -0.26 [0.24" -0.01]
В	14.8 -0.4 [0.58" -0.016]
С	19 [0.75"]
Ch [Hex]	19 [3/4"]





NOTE: dimensions refer to rigid stem length option "4" (153 mm - 6")

WARNING: For installation use a maximum tightening torque of 56 Nm(500 in-lb)

SELF DIAGNOSTICS

Below the conditions detected by the sensor self-diagnostics:

- · Cut cable / device non connected / broken power supply, output <0.25V
- · Pin detachment, output >11.125V
- · Pressure above 200% of the span, output <11.125V
- · Voltage monitor in case of overvoltage/undervoltage/voltage variation in the electronics, output <0,25V
- · Program sequence error, output <0.25V
- · Overtemperature on the electronics, output <0.25V
- · Error on the primary element output or on the first amplification stage, output <0.25V

OPTIONAL RELAY OUTPUT FOR EXCESS PRESSURE PROTECTION

Safety relay characteristics:

- · Activation threshold to be defined in the order code
- · Rated carry current: 1A
- · Rated voltage: 24Vdc ± 20%
- · Switch accuracy: 2 x sensor accuracy
- · Hysteresis: 2% FSO

SUPPLY	OUTPUT	RELAY STATUS
OFF	-	OPEN
ON	< X%fs	CLOSED
ON	> X%fs	OPEN
ON	output < 0.25V	OPEN
ON	output > 11.125V	OPEN

NAMUR COMPLIANCE

The sensors are tested according to Namur NE21 recommendations.

The same compatibility is valid for the NE43 Namur recommendation with the following sensor behaviour in case of breakdown:

- · Cut cable: breakdown information as the signal is <0.25V
- · Device not connected: breakdown information as the signal is <0.25V
- Broken power-supply: breakdown information as the signal is <0.25V

or in case of performance problems:

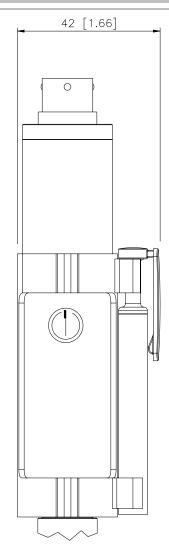
 \cdot most common failures on primary sensors: the signal goes to >11.125V

Note: in all the remaining situations, the output signal is always included between 0.25V and 11.125V.



Recommendation: the error level set by the customer (e.g. maximum pressure value) has to be inside the nominal range

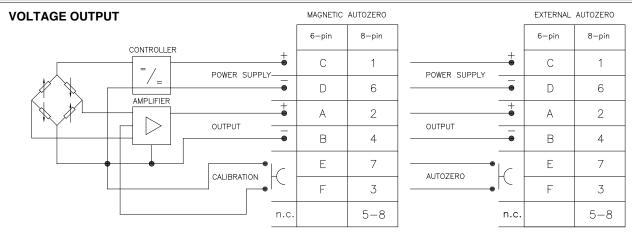
AUTOZERO FUNCTION



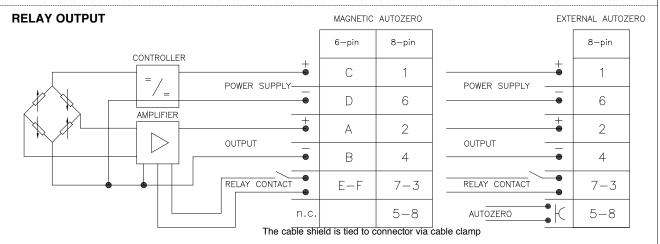
The Autozero function is activated through a magnetic contact (external magnet supplied with the sensor).

See the manual for a complete Autozero function explanation.

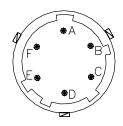
ELECTRICAL CONNECTIONS



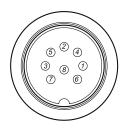
The cable shield is tied to connector via cable clamp



6 pin connector VPT07RA10-6PT2 (PT02A-10-6P)



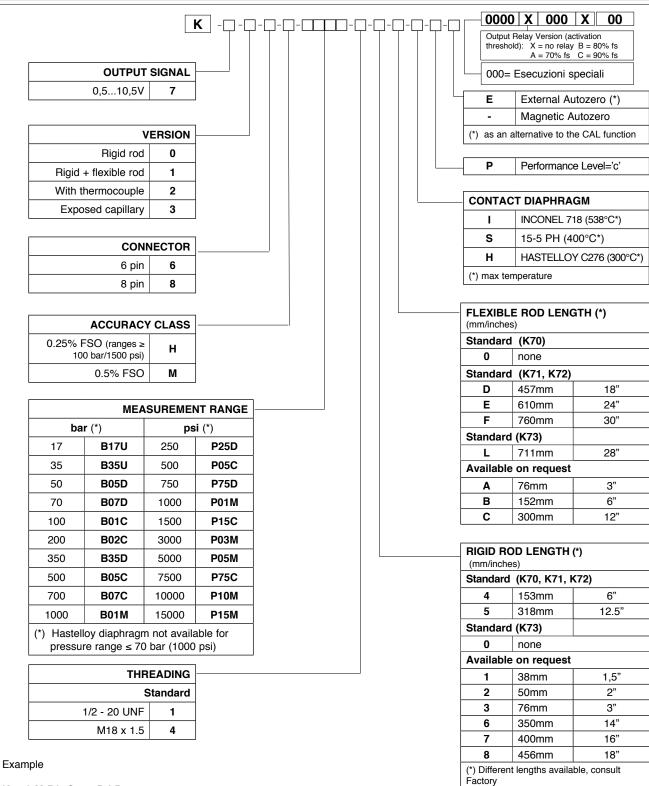
8 pin connector (Binder) M16 DIN/EN45326 (09-0173-00-08)



ACCESSORIES

Connectors		Accessories		Cable color code	
6-pin female connector (IP65 protection degree)	CON300	Mounting bracket	SF18	Conn.	Wire
8-pin female connector (IP65 protection degree)	CON027	Dummy plug for 1/2-20UNF	SC12	A-2	Red
		Dummy plug for M18x1.5	SC18	B-4	Black
Extension cables		Drill kit for 1/2-20UNF	KF12	C-1 D-6	White Green
6-pin connector with 8m (25ft) cable	C08WLS	Drill kit for M18x1.5	KF18	E-7	Blue
6-pin connector with 15m (50ft) cable	C15WLS	Cleaning kit for 1/2-20UNF	CT12	F-3	Orange
6-pin connector with 25m (75ft) cable	C25WLS	Cleaning kit for M18x1.5	CT18	5 8	Grey Pink
6-pin connector with 30m (100ft) cable	C30WLS	Fixing pen clip	PKIT 379		
8-pin connector with 8m (25ft) cable	C08WLS8	Autozero pen	PKIT 378		
8-pin connector with 15m (50ft) cable	C15WLS8				
8-pin connector with 25m (75ft) cable	C25WLS8	Thermocouple for K72 model			
8-pin connector with 30m (100ft) cable)	C30WLS8	Type "J" (153mm - 6" rigid rod)	TTER 601		
	·	2			

ORDER CODE



K71-6-M-B07C-1-4-D-I-P

Melt pressure transducer 0,5...10,5Vdc output, 6-pin connector, 1/2-20 UNF threading, 700 bar pressure range, 0.5% accuracy, 153 mm (6") rigid rod, 457 mm (18") flexible rod; membrane Inconel 718; Performance Level='c'.

Sensors are manufactured in compliance with:

- EMC directive
- RoHS directive
- machinery directive

Electrical installation requirements and Conformity certificate are available on our web site: www.gefran.com

