# **GEFRAN**

# Nak filled melt pressure Transmitters Serie KD DP404 CAN OR

DP404 CAN OPEN digital output



The KD Series are for use in high temperature applications where the process temperatures may reach 538°C (1000°F) such as high temperature engineered polymers. The K Series utilizes standard melt pressure principles and construction, but uses a near incompressible NAK (Sodium Potassium) for pressure transmission. The K Series strain sensing technology is thick film on Stainless Steel.

#### **MAIN FEATURES**

#### Electrical

- Digital output signal with DP404 CAN OPEN communication protocol
- Transmission frequency (Baud rate):
   10 Kbaud to 1Mbaud (default 500 Kbaud)
- · Software selection of Baud rate and ID nodes
- · Operation with 1 or 2 settable alarm limits
- "Autozero" for temperature compensation
- · 80% FSO calibration signal

#### Mechanical

- Pressure ranges: 0-35 to 0-1000 bar / 0-500 to 0-15000 psi
- Accuracy:  $< \pm 0.25\%$  FSO (H);  $< \pm 0.5\%$  FSO (M)
- Hydraulic transmission system to guarantee temperature stability (NaK). Liquid conforming to RoHS Directive.
   NaK is defined as a safe substance (GRAS).
- Quantity of NaK contained per model: KD0 series (30mm³) [0.00183 in³], KD1,KD2,KD3 (40mm³) [0.00244 in³]
- Standard threading: 1/2-20 UNF, M18x1.5; other versions on request.
- Inconel 718 diaphragm with GTP+ coating for temperatures up to 538°C (1000°F)
- 15-5 PH diaphragm with GTP+ coating for temperatures up to 400°C (750°F)
- Hastelloy C276 diaphragm for temperatures up to 300°C (570°F).
- 17-7 PH corrugated diaphragm with GTP+ coating for ranges below 100 bar-1500 psi up to 400°C (750°F)
- · Stem material: 17-4 PH

GTP+ (advanced protection) Coating with high resistance against corrosion, abrasion and high temperature.

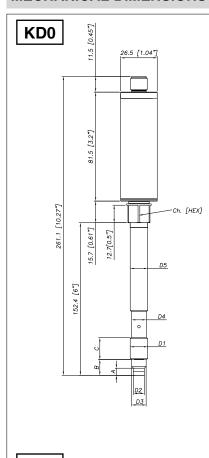
## **TECHNICAL SPECIFICATIONS**

	<b>H</b> <±0.25%FSO (1001000 bar)
Accuracy (1)	<b>M</b> <±0.5%FSO (351000 bar)
Sampling	16 bit
Measurement range	035 to 01000bar
	0500 to 015000ps
Maximum overpressure (without degrading performan-	2 x FSO
ces)	
Measurement principle	Extensimetric
Power supply	1240Vdc
Maximum current absorption	20mA
Insulation resistance (at 50Vdc)	>1000 MOhm
Output signal Full Scale FSO	Depends on FSO
Zero balance	0
Calibration of ambient pressure	Insertion of an offset
Signal protocol	DP404 CAN OPEN, with baudra- te selectable from 10K to 1Mbaud (default 500Kbaud)
Response time (10 at 90% FSO)	20 ms
Electronic response time (10 at 90% FSO)	2 ms
Calibration signal	80% FSO
Protection against overvoltage and reverse polarity of power supply	YES
Compensated temperature range	0+85°C
Operating temperature range	-30+105°C
Thermal drift in compesated	-0.00 e/ FCO/eC
range: Zero / Calibration / Sensibility	<0.02 %FSO/°C
Diaphragm maximum	E39°C (1000°C)
temperature	538°C (1000°F)
Zero drift (zero)	< 3,5bar/100°C (< 28 psi/100°F)
Thermocouple (model KD2)	STD : type "J" (isolated junction)
Protection degree (with 5-pole female connector)	IP65
FCO Full Cools Output	

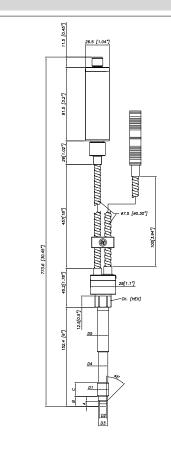
FSO = Full Scale Output

(1) BFSL method (Best Fit Straight Line): includes combined effects of Non-Linearity, Hysteresis and Repeatability.

# **MECHANICAL DIMENSIONS**

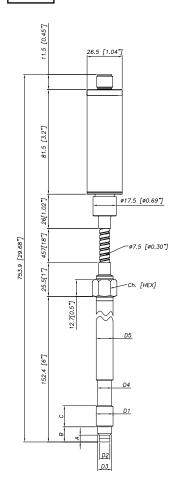


D1	1/2 - 20UNF
D2	ø7.8 -0.05 [ ø0.31" -0.002
D3	Ø10.5 -0.025 [ Ø0.41" -0.001
D4	ø10.67 [ ø0.42" ]
D5	ø12.7 [ ø0.5" ]
Α	5.56 -0.26 [ 0.22" -0.01 ]
В	11.2 [ 0.44" ]
С	15.74 [ 0.62" ]
Ch [Hex]	16 [ 5/8" ]

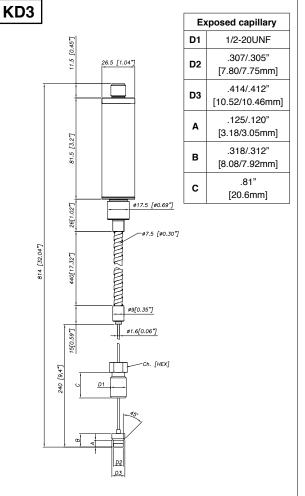


KD2

KD1



D1	M18x1,5
D2	ø10 -0.05 [ ø0.394" -0.002 ]
D3	ø16 -0.08 [ ø0.63" -0.003 ]
D4	Ø16 -0.4 [ Ø0.63" -0.016 ]
D5	ø18 [ ø0.71" ]
А	6 -0.26 [ 0.24" -0.01 ]
В	14.8 -0.4 [ 0.58" -0.016 ]
С	19 [ 0.75" ]
Ch [Hex]	19 [ 3/4" ]

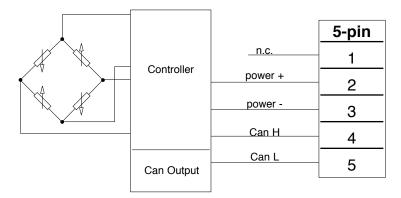


NOTE: dimensions refer to rigid stem length option "4" (153 mm - 6")

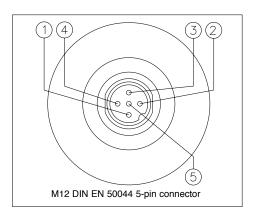
WARNING: For installation use a maximum tightening torque of 56 Nm (500 in-lb)

# **ELECTRICAL CONNECTIONS**

# **CAN BUS DP404 DIGITAL OUTPUT**



Shielding is connected to transducer body. It is advisable to ground it on the instrument side as well



# **ACCESSORIES**

5 pin female connector (IP65 protection) **CON031** 

## **Extension cables**

5-pin connector with 1 meter (3.3 ft) cable	PCAV161
5-pin connector with 2 meters (7ft) cable	PCAV162
5-pin connector with 5 meters (17 ft) cable	PCAV163
Other lengths	on request

Cable color code		
Conn.	Wire	
1	n.c.	
2	Red	
3	Black	
4	White	
5	Blue	

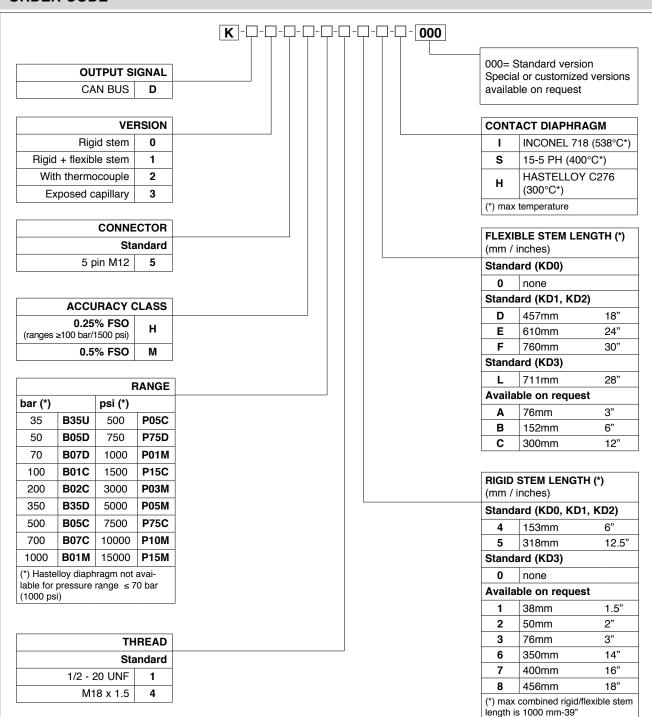
#### **Accessories**

Mounting bracket	SF18
Dummy plug for 1/2-20UNF	SC12
Dummy plug for M18x1.5	SC18
Drill kit for 1/2-20UNF	KF12
Drill kit for M18x1.5	KF18
Cleaning kit for 1/2-20UNF	CT12
Cleaning kit for M18x1.5	CT18

# Thermocouple for KD2 model

**TTER 601** Type "J" (153mm - 6" rigid stem)

## **ORDER CODE**



## **Examples**

#### KD0-5-M-B07C-1-4-0-I-000

Melt pressure transducer with Can output, 5-pin connector, 1/2-20 UNF threading, pressure range 700 bar, 0.5%accuracy class, 153 mm (6") rigid stem, Inconel 718 diaphragm.

### KD1-5-M-P03M-1-4-D-I-000

Melt pressure transducer with Can output, 5-pin connector, 1/2-20 UNF threading, pressure range 3000 psi, 0.5%accuracy class, 153 mm (6") rigid stem, 457 mm (18") flexible stem, Inconel 718 diaphragm.

Sensors are manufactured in compliance with:

- EMC compatibility directive
- RoHS directive

Electrical installation requirements and conformity certificate are available on our web site: www.gefran.com

