GEFRAN

GRP-H 15/25/30/40/50/60/75/90/120A

STATIC POWER UNITS WITH PARTIAL LOAD BREAK, LOGIC/ANALOG COMMAND AND IO-LINK COMMUNICATION

MAIN APPLICATIONS

- Plastic extrusion, injection, blow moulding, thermoforming
- · Packing and packaging
- · Chemical and pharmaceutical industry
- · Industrial electric furnaces
- Dryers for ceramics and construction elements
- · Food industry processing plants
- Heating systems with infrared lamps (long, medium, short wave)
- Wood binding machines
- · Medium and long wave infrared lamps



MAIN FEATURES

- Ultra-compact dimensions from 15A to 120A
- · Load voltage 480V, 600V AC
- SCCR 100 kA
- · DIN rail and panel mounting
- · IO-Link digital comunication
- Zero voltage crossing (ZeroCrossing) or Phase angle control.
- On/Off control, optimised/fixed cycle time, HalfSingleCycle, PhaseAngle, softstart ramps.
- Input command from V DC, Analogue signal (0..5V, 0..10V, 0..20mA, 4..20mA, potentiometer) or IO-Link logic.
- Connectors for push-in control signals; signal LED.
- Configuration and diagnostics via smartphone app with NFC technology.
- Alarm threshold calibration by button or digital input.
- · Compact versions with expanded i2t.
- · Cage clamps for power cables
- Advanced diagnostic option with partial load break (up to 8 loads in parallel), current measurement and energy meters.
- · Internal over voltage protection
- · Integrated cooling fan power option.

PROFILE

The correct management of electric heaters and infrared lamps for industrial heating applications requires robust, safe, fast and diagnostic-capable static contactors.

The range of solid state contactors with heatsink

GRP-H meets all these needs, with current ratings from 15 to 120 Ampere, voltages up to 600Vac, in extremely compact dimensions in every single size. The thermal design of all models guarantees the continuous supply of the rated current at an ambient temperature of 40°C / 104°F through high efficiency heat sinks, assisted by fans for the 90A and 120A models. The derating curves show how higher current values can also be obtained for lower temperatures as well as the possibility of mounting various devices stacked on the DIN rail.

CONFIGURATION AND DIAGNOSTICS

For the configuration of the GRP-H series devices, an App is available for smartphones with Android and iOS operating systems, which can be downloaded free of charge from the relative stores. The App interfaces to the device via contactless NFC (Near Field Communication) technology via a small NFC Dongle (which can be ordered as part of the device or as an accessory).

It is also possible to read diagnostic data on the operation of the load and the device (energy meters, current peaks or over-temperatures), duplicate or share the configurations of multiple devices through this interface.

The IO-Link interface guarantees efficient communication, capable of powering, configuring, monitoring and controlling the device, via only 3 wires. Complete and simple device configuration is possible with IODD files.

The devices can also be configured using a special cable via PC and the GF_eXpress configuration tool. Alternatively, basic device configuration is made available by means of a button and LED on the front.

The current thresholds for partial load break alarms can be adjusted by means of a front key or digital input, so that multiple objects can be configured at the same time with the electrical panel closed.

CONTROL

The GRP-H series can be controlled in three different ways based on the options chosen:

1. Logic signals in V DC, OnOff mode.

1

- 2. Analogue signal configurable as 0..5V, 0..10V, 0..20mA, 4..20mA and potentiometer, for proportional commands (Burstfiring, FixedCycleTime, HalfSingle-Cycle, PhaseAngle).
- 3. Control via the IO-Link point-to-point communication protocol for comprehensive process diagnostics.

All commands are managed via push-in connectors, for faster and easier connection, even without tools. The device status is always displayed by a multi-colour LED on the front panel, for an immediate view of its operation. In the event of an error in the command signal, a fault power can be programmed which the device will maintain until the signal is restored.

POWER CONNECTIONS

Both the line voltage terminal available on the upper part of the device and the load terminal on the lower part are of the "cage" type, which offers the best and safest seal even for cables of different cross-sections, whether mounted with a cable lug or simply stripped.

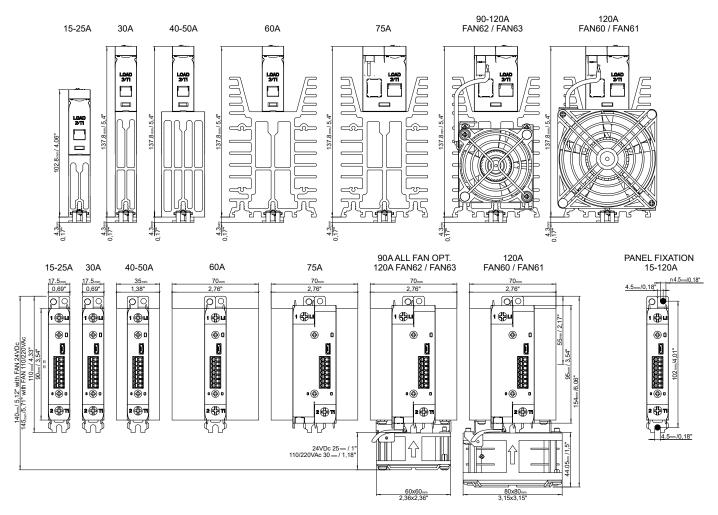
DIAGNOSTICS AND ALARMS

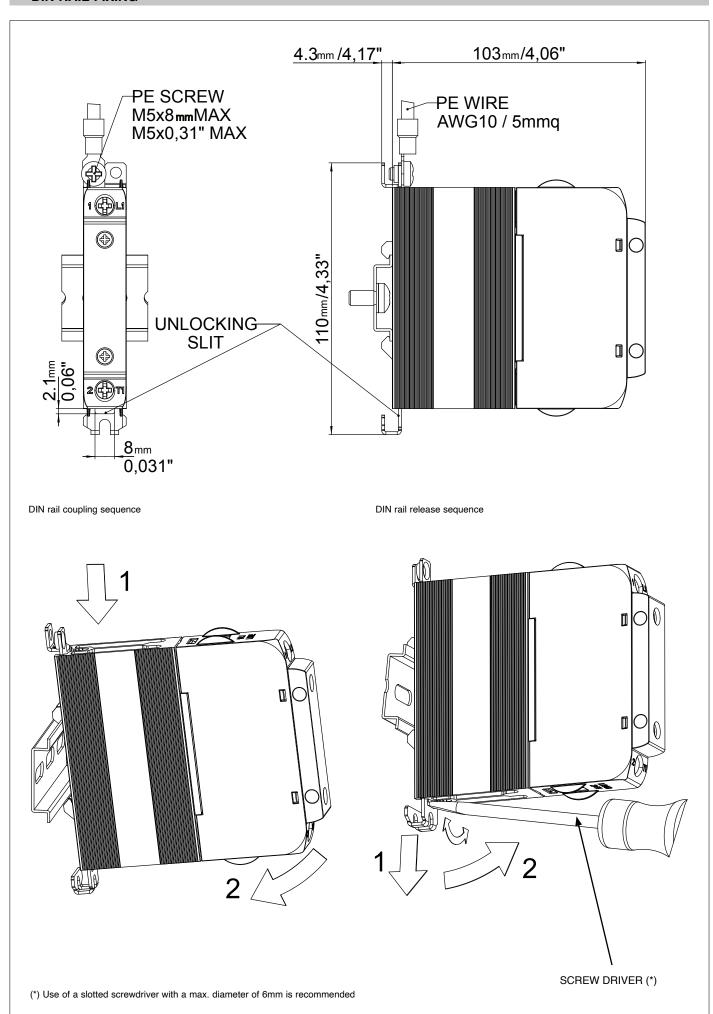
It is increasingly vital for operators and maintainers to recognize possible anomalies in the system immediately and solve them quickly in order to ensure the efficiency and profitability of machinery and plants. The GRP-H series offers complete availability of load information.

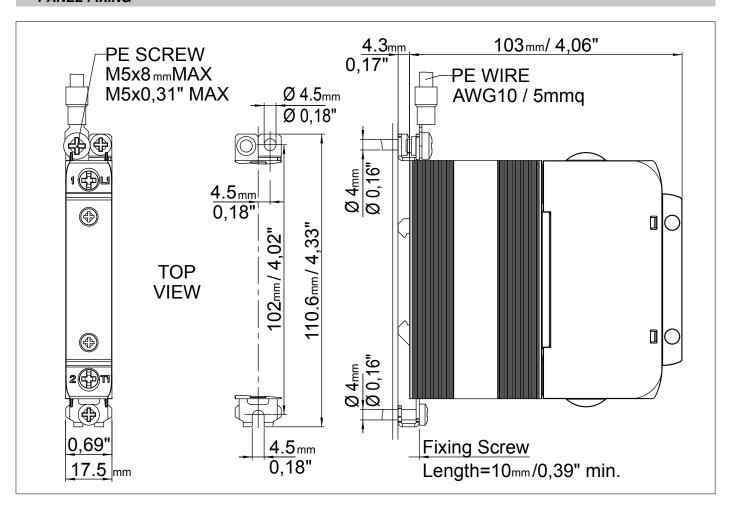
The physical alarm output, PNP type, is ready to diagnose partial or total load breaks, lack of voltage on the load and over-temperature (configurable output). The thermal alarm is triggered if heat dissipation exceeds a critical threshold, signalling it with a red led on the front panel, interrupting the power supply and triggering the alarm output.

This function is always present, on all current sizes.

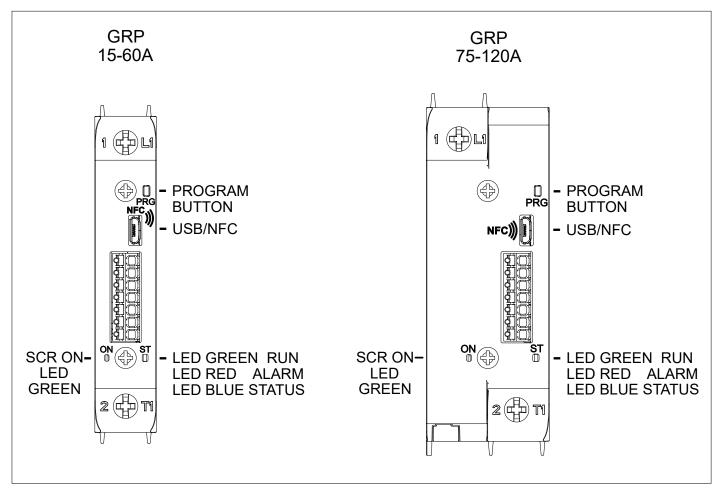
DIMENSIONS AND MOUNTING MEASUREMENTS

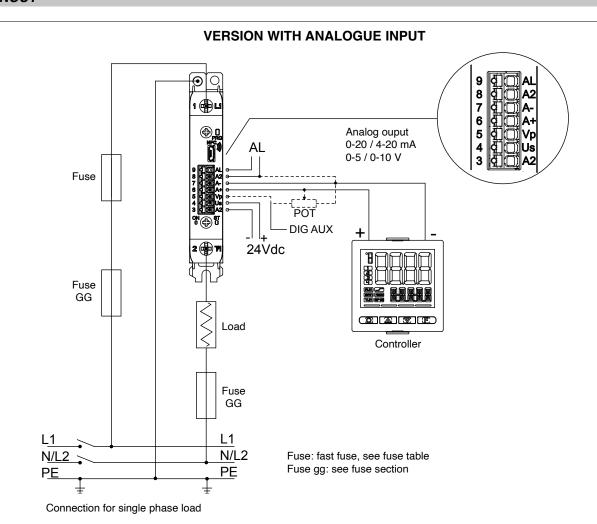






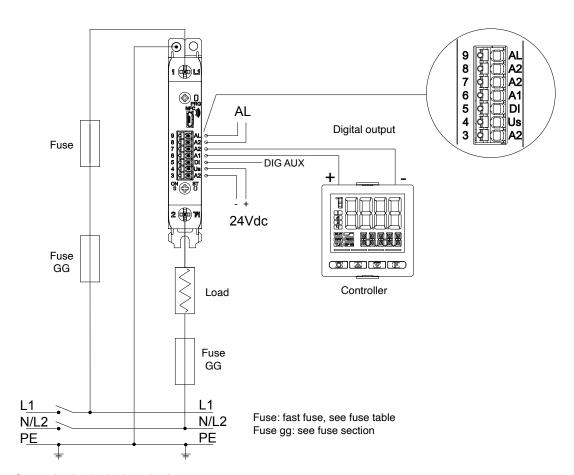
FRONT VIEW





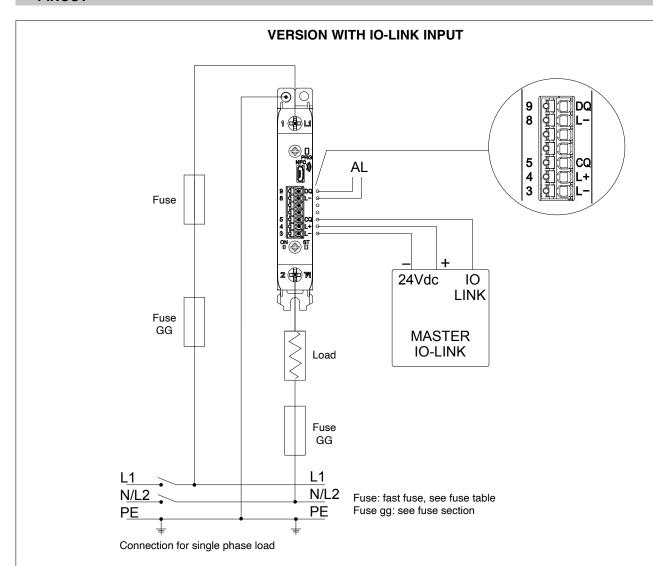
	Power terminals						
Ref.	Description	Notes					
1/L1	Line Connection						
2/T1	Load Connection						
	AN versio	n signal connector (analogue input)					
3/A2-	Power GND						
	+ V DC power supply	GRP-H power supply (Range from 10 to 30 V DC, Imax = 20 mA at 24V)					
4/Us		GRP-H-90120AFAN63: GRP-H + Fan power supply (Range from 20 to 27 V DC, Imax <150 mA at 24V with Fan active)					
5/Vp	Potentiometer power supply output (+ 5Vdc) / Auxiliary digital input	Potentiometer output voltage: 5V DC, lout max = 10mA Digital input: 5-30V max 3 mA					
6/A+	A - l diff di - l di d						
7/A-	Analogue differential command input						
8/A2-	GND alarm output (common to terminal 3/A2-)						
9/AL	Alarm output	Digital output normally off (settable with normally on). PNP type, output voltage: Us(24Vdc)-0.7Vdc, lout max =15mA					

VERSION WITH DIGITAL INPUT

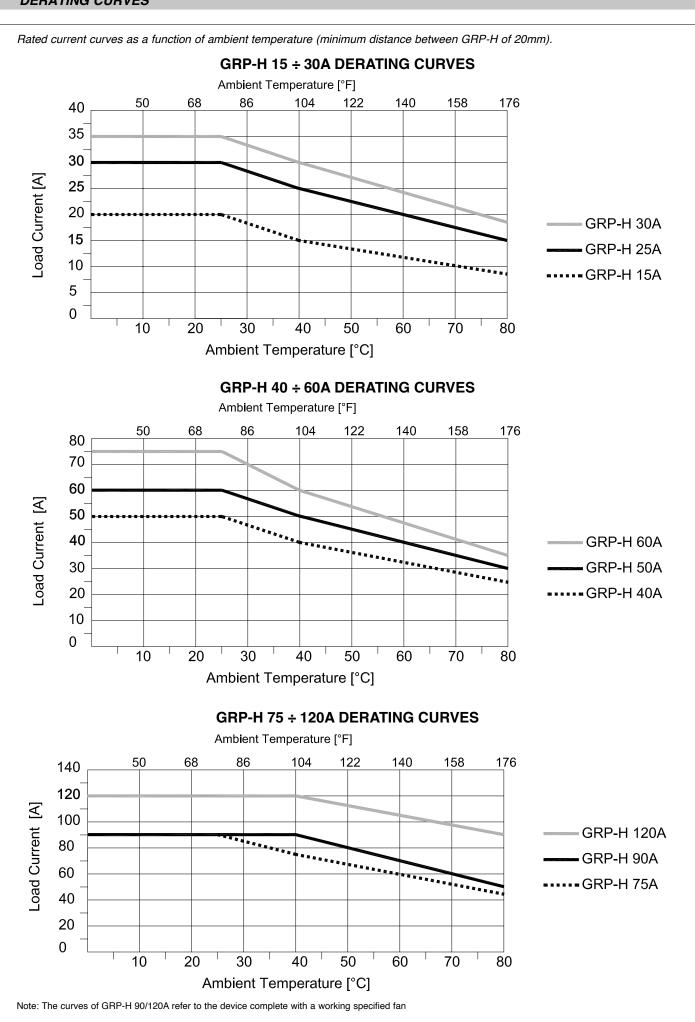


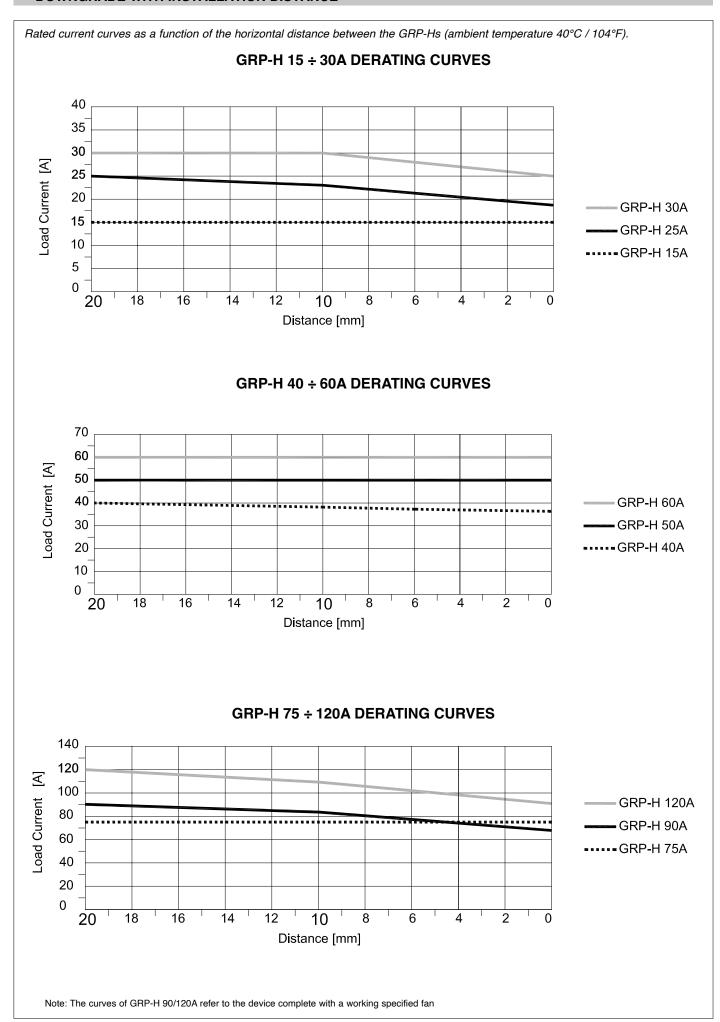
Connection for single phase load

	Power terminals						
Ref.	Description	Notes					
1/L1	Line Connection						
2/T1	Load Connection						
	Con	nettore di segnale versioni D (ingresso digitale)					
3/A2-	Power GND						
		GRP-H power supply (Range from 10 to 30 V DC, Imax = 20 mA at 24V)					
4/Us	+ V DC power supply	GRP-H-90120AFAN63: GRP-H + Fan power supply					
		(Range from 20 to 27 V DC, Imax <150 mA at 24V with Fan active)					
5/DI	Auxiliary digital input	Digital input: 5-30V max 3 mA					
6/A1+	Command digital input	Digital input: 5-30V max 3 mA					
7/A2-	GND command input (common to terminal 3/A2-)						
8/A2-	GND alarm output (common to terminal 3/A2-)						
9/AL	Alarm output	Digital output normally off (settable with normally on). PNP type, output voltage: Us(24Vdc)-0.7Vdc, lout max =15mA					



	Power terminals (common to all versions)					
Ref.	Description	Notes				
1/L1	Line Connection					
2/T1	Load Connection					
	l vers	sion signal connector (IO-LINK)				
3/L-	Power GND					
		GRP-H power supply (Range from 10 to 30 V DC, Imax = 20 mA at 24V)				
4/L+	+ V DC power supply	GRP-H-90120AFAN63: GRP-H + Fan power supply (Range from 20 to 27 V DC, Imax <150 mA at 24V with Fan active)				
5/CQ	IO-LINK communication line					
8/L-	GND alarm output (common to terminal 3/L-)					
9/DQ	Alarm output	Digital output normally off (settable with normally on). PNP type, output voltage: Us(24Vdc)-0.7Vdc, lout max =15mA				





TECHNICAL SPECIFICATIONS

INPUTS					
Analogue command input (Versions	with AN input type)				
Function	Command power command				
Maximum Error	1% f.s. ± 1 scale point at an ambient temperature of 25°C/77°F				
Thermal shift	<100 ppm/° C on f.s.				
Sampling time	10 ms				
0-10V scale	Input impedance $> 500 \text{ K}\Omega$				
0-5V scales	Input impedance > 500 K Ω				
0-20mA or 4-20mA scale	Internal Shunt Resistance: 250 Ω				
	Potentiometer resistance: 1 K Ω at 47 K Ω				
Potentiometer input	Potentiometer power supply: + 5V (provided by GRP, max 10mA)				
Linear input reading scale	0 100.0 %				
Common mode immunity	-60V, +60V				
Command digital input (Versions with	h input type D)				
Function	Command input				
Voltage range	5-30V (max 3 mA)				
Safe voltage reading status "0"	< 2 V				
Safe voltage reading status "1"	> 5 V				
Input impedance	13 ΚΩ				
IO-LINK input (Versions with input	type I)				
Function	IO-LINK fieldbus communication line				
Protocol	IO-LINK Type of transmission: COM2 (38.4 kBaud) IO-Link version: 1.1.2 SIO mode: No Auxiliary output: Pin DQ Alarm output				
Process data input	14 bytes				
Process data output	2 bytes				
Line voltage and load current measu	rement				
Load current measurement function	Measurement range (full-scale f.s.): 0 1.5 * Irated_product				
RMS current measurement accuracy	2% f.s. at room temperature of 25°C / 77°F Thermal shift: <200 ppm/° C				
Line voltage measurement function	Working voltage range (full-scale f.s.): 60660Vac				
RMS voltage measurement accuracy	2% f.s. at room temperature of 25°C / 77°F Thermal shift: <100 ppm/° C				
Current and voltage sampling time	10 ms				
Line frequency	50/60 Hz				
OUTPUTS					
Alarm output (optional)					
Function	Configurable alarm output				
Туре	Digital output normally off (settable with normally on). PNP type, output voltage: Us(24Vdc)-0.7Vdc, lout max =15mA (not protected against short circuit)				
COMMUNICATIONS PORTS					
Porta microUSB di servizio					
Functions with TTL serial cable	Only for initial product configuration, via PC. Use a PC connected to the GRP, ONLY via the Gefran adapter cable. The adapter powers the GRP. Cod. F060800 (PC with USB).				
Type	Micro USB type B connector				
Insulation	TTL serial NOT isolated				
Funzione Dongle NFC:	Disponibile per la configurazione, lettura di Informazioni sul prodotto e dati di diagnostica. Utilizzare App scaricabile da PlayStore ed AppleStore e Dongle NFC (vedi tabella accessori)				

POWER (STATIC GROUP)											
CATEGORY OF USE AC 51: resistive or low-inductance loads											
(Tab. 2 EN60947-4-3)	AC 55b: infrared lamps										
Trigger modes	 OnOff - Zero crossing firing. FCT- Fixed Cycle Time - Zero Crossing with constant cycle time (settable in the range 1200 sec). BF - Burst Firing with optimised minimum variable cycle time (Zero crossing firing). HSC - Half Single Cycle, corresponds to a Burst Firing which handles half on/c cycles (Zero crossing firing). PA - load management by adjusting the power-on phase angle. 						ing				
Mary and a first	It is us Softs only for	seful fo tart rar or prod	r reduci np in Pl	ng flich nase A	ker with	mediun nfigurab	n-long w le with a r 3 .	ave infr	ared loa		ode,
Max. rated voltage	480 V							0 V AC			
Working voltage range	60-53	0Vac					60	-660Vac	,		
Non-repetitive voltage (Surge protection level)	1200						14	00 Vp			
Rated frequency	50/60	Hz with	n auto-d	etermir	nation						
	GRP	Model					_				
Rated current	15	25	251	30	301	40	50	60	75	90	120
	15A	25A	25A	30A	30A	40A	50A	60A	75A	90A	120A
Non-repetitive over-current, (t=20 msec)	620A	620A	1600A	620A	1600A	620A	1600A	1600A	1600A	1500A	1500A
I2t for melting (t = 1 10msec) A ² s	1800	1800	12800	1800	12800	1800	12800	12800	12800	11250	11250
critical dv/dt with output disabled	1000 V/μs										
Rated impulse withstand voltage	4kV										
Rated current in short circuit condition	5kA										
Minimum load current:	1 A										
Voltage drop over rated current:	= < 1,2Vrms										
Presence of leakage current:	< 3mA (Maximun value with nominal Voltage and Junction temperature of 125°C / 257°F)										
Calculation Of The Power Dissipated By The Solid State Relay	Single-phase static relay Pd = 1.2 * IRMS [W] (for GRP) IRMS = single-phase load current										
Calculation Of The Power Dissipated By The Solid State Relay		Single-phase static relay Pd = 1.2 * IRMS [W] IRMS = single-phase load current Example: load current=20Arms,									
		Thermal power dissipated: Pd=20*1,2= 24 W									
Calculation Of The Heatsink's Thermal Resistance	Rth = (90°C - T.amb. max) / Pd with Pd = power dissipation Max amb. T.= maximum air temperature in the electrical cabinet. Use a heatsink with lower than calculated heat resistance (Rth). Example: Thermal power dissipated: Pd=20*1,2= 24 W T.amb.max = 40°C										

OPTIONS						
Basic Diagnostics on PNP digital output	- Power failure for: SCR open / Load interrupt	ed / No line voltage				
(Option 0)	- Overheating alarm					
	- Power failure for: SCR open / Load interrupted / No line voltage - Overheating alarm SCR short circuit (current presence with OFF command).					
Advanced Diagnostics on digital output PNP (Option 1)	HB (Heat Break) Alarm: - HB alarm load interrupted or partially interrupted, up to 8 loads in parallel. - Automatic calibration of the HB alarm threshold based on the current load level. The alarm threshold default is 90%, of the current read in calibration. Value corresponding to the recommended threshold to intercept the breakdown up to 1/5 of the total load. Threshold can be changed with the appropriate parameter via NFC App, IO-Link and GF_eXpress, or via front button. Note 1: with Digital command turn ON minimum time = 50 ms to detect broken load. Note 2: For proper operation of the partial load failure alarm even under the most critical conditions (8 equal loads in parallel), it is necessary that the total load current (non-fault) is at least 30% of the rated current of the GRP (on a 15A GRP>4.5A) Example: a 15A GRP of nominal size drives 8 equal resistors in parallel. To diagnose the failure of only one of the 8 loads in parallel, the single load must have a draw of at least 0.56A, the total load must draw at least 4.5A (0.56A *8)					
CENERAL CHARACTERISTICS	loads).					
GENERAL CHARACTERISTICS	10 00 V DO 100/ sharestine 00 seA at 04	V D0				
Power supply	10 30 V DC ± 10%, absorption 20 mA at 24 V DC (Range from 20 to 27 V DC, Imax <150 mA at 24V with Fan active)					
Indications	2 leds: ON (Green LED): Control status of the thyristor STATUS (RGB LED): State of operation					
Protection rating	IP20					
Working temperature	080°C (32 176°F) (see derating curves)					
Storage temperature	-20°C - +85°C (-4 185°F) average temperature in a period of 24H not higher than 35°C (95°F) (according to EN 60947-4-3 § 7.1.1)					
Maximum relative humidity	90% non-condensing					
Environmental conditions of use	Indoor use, maximum altitude 2000m For higher altitudes consider: -Decreasing 1% of rated current for every 100m (328ft) above elevation 2000m (6562ft)Decreasing of maximum voltage by correction factor: 0.88 from 2000 (6562ft) to 3000m (9842ft) 0.77 from 3001 (9846ft) to 4000m (13123ft) 0.68 from 4001 (13127ft) to 5000m (16404ft) Example for GRP25-60 at 2800 mslm (9186ft) - 25A nominal derated by 1%*8>23A - 600Vac nominal, maximum voltage 660Vac derated to 660*0.88=580.8Vac					
Installation	DIN EN50022 bar or panel mount by screws					
Installation requirements	Installation category II, pollution degree 2					
motanation requirements	Maximum air temperature around the device 4 Temperature > 40°C / 104°F see derating cur					
	GRP-H 15, 25A, 25I	194 g / 6.84 Oz				
	G. H. 11 10, 207 I, 201	1019101				
	GRP-H 30A, 30I	237 g / 8.36 Oz				
Weight						
Weight	GRP-H 30A, 30I	237 g / 8.36 Oz				
Weight	GRP-H 30A, 30I GRP-H 40, 50A	237 g / 8.36 Oz 388 g / 16.69 Oz				

PROTECTION FUSES

Type 1 and Type 2 coordination are ratings based on the level of protection and resilience provided during a high current fault. Device is designed to protect people and equipment during a short circuit fault, but the differences between the two levels can be explained as follows:

Type 1: after a short circuit event it may be too damaged for further use.

Type 2: after a short circuit event device will still be in working.

Protection co-ordination (Type 2)

Size device	Fuse nominal Current	Model and fuse size (manufacturer Bussmann Div Cooper (UK) Ltd)	Fuse code (descr.)	Fuse holder accessory code (descr.)	
15	16	FWC-16A10F 10x38	338470 (FUS-016)		
25,251	25	FWC-25A10F 10x38	338474 (FUS-025)	337132 (PF-10x38)	
30,301	32	FWC-32A10F 10x38	338483 (FUS-032)	1	
40	40	FWP-40A14F 14x51	338147 (FUS-040)	007404 (DE 44::E4)	
50	50	FWP-50A14F 14x51	338079 (FUS-051)	337131 (PF-14x51)	
60	63	FWP-63A22F 22x58	338191 (FUS-063)		
75	80	FWP-80A22F 22x58	338199 (FUS-080)	337130 (PF-22x58)	
90	100	FWP100A22F 22x58	338478 (FUS-100)		
120	125	170M1418 000-TN/80	338106 (FUS-100)	337092 (PF-DIN)	

Protection co-ordination (Type 1) according to UL 508

The devices are suitable For Use On A Circuit Capable Of Delivering Not More Than 100,000 A rms Symmetrical Amperes, 600 Volts Maximum when Protected by UL Listed fuses with size and class as specified in the table below:

Size device	Fuse Class	Fuse Current Max Size [A]	Prospective short circuit current [kArms]
15 05 00	J	40	
15, 25 , 30	CC	30	
40		40	
251		80	
301		80	100
50	\rceil.	80	100
60	7	80	
75		80	
90]	125	1
120		125	

Use Fuses Only.

GG FUSES

An electrical protection device known as a GG FUSE must be used to ensure protection against short-circuit of the electrical cable (see EN 60439-1, paragraph 7.5 Short-circuit protection and short-circuit withstand strength" and 7.6 "Switching devices and components installed in ASSEMBLIES", or the equivalent paragraphs of standard EN 61439-1).

MCB PROTECTION

MCB protection

Protection co-ordinat	ion (Type 2) with Siem	ens Miniature Circuit	Breaker (MCB / Theri	nal-Magnetic) 5SY4 s	series, curve A, 1P an	d 2P
Current size model (I2t)	Current size model (I2t)	Current size model (I2t)	Current size model (I2t)	Current size model (I2t)	Current size model (I2t)	Current size model (I2t)
GRP(-H)-15,25,30,40	5SY4110-5 (10)	1,0	6,0	5SY4210-5 (10)	1,0	6,0
(1800 A ² s)		1,5	9,0		1,5	10,0
(**************************************		2,5	14,0		2,5	14,0
	5SY4116-5 (16)	1,0	6,0	5SY4216-5 (16)	1,0	6,0
		1,5	9,0		1,5	10,0
		2,5	14,0		2,5	14,0
		4,0	15,0		4,0	25,0
	5SY4120-5 (20)	1,5	9,0	5SY4220-5 (20)	1,5	10,0
		2,5	15,0		2,5	21,0
		4,0	30,0		4,0	30,0
	5SY4125-5 (25)	2,5	18,0	5SY4225-5 (25)	2,5	18,0
		4,0	30,0		4,0	30,0
	5SY4132-5 (32)	2,5	21,0	5SY4232-5 (32)	2,5	36,0
		4,0	35,0		-	-
GRP(-H)- 25I , 30I , 50,	For MCBs smaller tha	n those indicated in the	lines below, there are	no section and length	constraints.	
60,75 (12800 A²s)	5SY4132-5 (32)	2,5	2,0	5SY4232-5 (32)	2,5	2,0
		4,0	4,0		4,0	4,0
		6,0	7,0		6,0	7,0
	5SY4140-5 (40)	4,0	4,0	5SY4240-5 (40)	4,0	4,0
		6,0	7,0		6,0	7,0
		10,0	10,0		10,0	10,0
	5SY4150-5 (50)	6,0	7,0	5SY4250-5 (50)	6,0	7,0
		10,0	10,0		10,0	10,0
		16,0	18,0		16,0	18,0
	5SY4163-5 (63)	6,0	7,0	5SY4263-5 (63)	6,0	7,0
		10,0	10,0		10,0	10,0
		16,0	18,0		16,0	18,0
GRP(-H)-90,120 (11250 A ² s)	For MCBs smaller tha	n those indicated in the	lines below, there are	no section and length	constraints.	
(11200710)	5SY4132-5 (32)	2,5	2,0	5SY4232-5 (32)	2,5	2,0
		4,0	4,0		4,0	4,0
		6,0	7,0		6,0	7,0
	5SY4140-5 (40)	4,0	4,0	5SY4240-5 (40)	4,0	4,0
		6,0	7,0		6,0	7,0
		10,0	10,0		10,0	10,0
	5SY4150-5 (50)	6,0	7,0	5SY4250-5 (50)	6,0	7,0
		10,0	10,0		10,0	10,0
		16,0	18,0		16,0	18,0
	5SY4163-5 (63)	6,0	7,0	5SY4263-5 (63)	6,0	7,0
		10,0	10,0		10,0	10,0
		16,0	18,0	1	16,0	18,0

^{*} The sizing is valid for a 230Vac phase-neutral line with an assumed short-circuit current of 2,5KA

Example, for a GRP-H-50- ..., with line voltage of 230Vac, controlled load of 45 A nominal, with a section of 6mm2 of cable, an MCB 5SY4150-5 (50 A) the minimum length of the cables is 7m (cable length is intended between MCB and load, including return).

^{**} The sizing is valid for a 400Vac phase-to-phase line with an assumed short-circuit current of 5KA

^{***} The length of the cable is intended between MCB and load, including the return to neutral (1P case), or to the second pole of the MCB (2P case).

EMC STANDARDS

EMC emissions

AC semiconductor motor controllers and conductors for non-motor loads	EN 60947-4-3	
Emission enclosure CI compliant in firing mode single cycle and phase angle if external filter fitted	EN 60947-4-3 CISPR-11 EN 55011	Class A Group 2

EMC Immunity

Generic standards, immunity standard for industrial environments	EN 60947-4-3		
ESD immunity	EN 61000-4-2	4 kV contact discharge 8 kV air discharge	
RF interference immunity	EN 61000-4-3 /A1	10 V/m amplitude modulated 80 MHz-1 GHz 10 V/m amplitude modulated 1.4 GHz-2 GHz	
Conducted disturbance immunity	EN 61000-4-6	10 V/m amplitude modulated 0.15 MHz-80 MHz	
Burst immunity	EN 61000-4-4	2 kV power line 2 kV I/O signal line	
Surge immunity	EN 61000-4-4/5	Power line-line 1 kV Power line-earth 2 kV Signal line-earth 2 kV Signal line-line 1 kV	
Magnetic fields immunity	Test are not required. Immunity is demonstrated by the successfully completion of the operating capabilitiest		
Voltage dips, short interruptions and voltage immunity tests	EN 61000-4-11	100%U, 70%U, 40%U	

LVD safety

afety requirements for electrical equipment for leasurement, control and laboratory use	EN 61010-1
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CAUTION

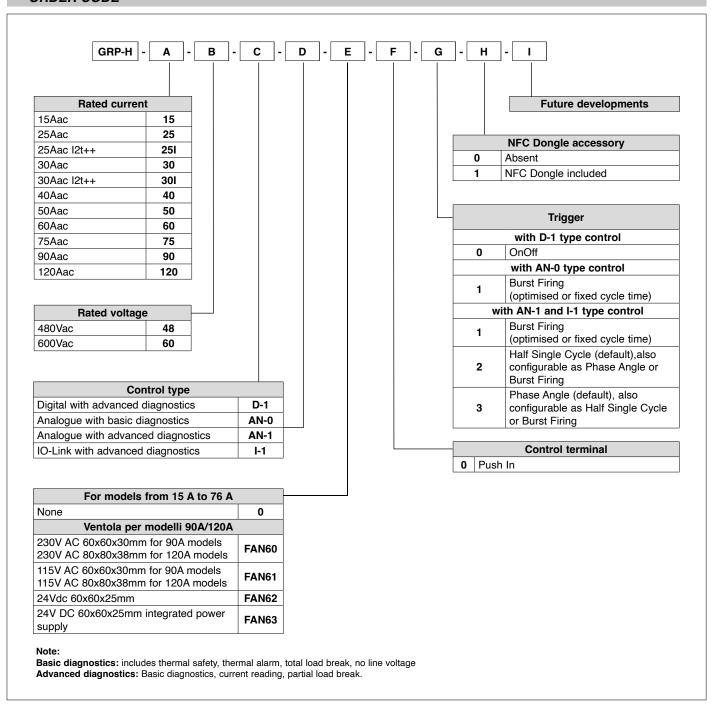
This product has been designed for class A equipment. Its use in a domestic environment may cause radio interference, in which case the user may be required to use additional attenuation methods.

EMC filters are required in PA operating mode (Phase Angle, i.e., SCR triggering with a modulated phase angle). The filter model and current size depend on the configuration and the load used.

It is important that the power filter is connected as close as possible to the GRP-H.

A filter connected between the power supply line and the GRP-H or an LC unit connected between the GRP-H output and the load may be used.

ORDER CODE



CE Confirmity Declaration is available on web site www.gefran.com







